

X-RAIL



www.rollon.com

About Rollon



Development of global business

- 1975 Parent company, Rollon S.r.I., founded in Italy
- **1991** Founding of Rollon GmbH in Germany
- 1995 Expansion of headquarters to new 4,000 m² factory Assembly starts in Germany Quality management certified to ISO 9001
- 1998 Rollon B.V. in the Netherlands and Rollon Corporation in the USA are founded
 Expansion of German branch to new 1,000 m² plant
- 1999 Founding of Rollon S.A.R.L. in France Environmental management certified to ISO 14001
- 2000 Rollon s.r.o. founded in Czech Republic
- 2001 Expansion of headquarters to new 12,000 m² manufacturing plant
- 2007 Restructuring of the GmbH and alignment of production in Germany to customer-specific adaptations Takeover of the assets of a manufacturer of linear rail systems

Continual expansion and optimization of the portfolio

Founded in 1975, Rollon manufactured high-precision linear roller bearings for the machine tool industry. Soon Rollon started manufacturing linear bearings based on the roller-cage. In 1979, Compact Rail self-aligning linear bearings joined Telescopic Rail industrial drawer slides and Easy Rail linear bearings. These products became the strong foundation on which the company is built today. Continuous optimisation of these core products remains one of the most important jobs at Rollon.

The patented Compact Rail linear bearing, which uses different proprietary rail profiles and high-precision, radial ball bearing sliders, enables compensation of height and angle mounting defects in applications and is only one example for the continuing innovative development of the existing product program.

In the same manner, we continually introduce innovative new product families emphasizing our continuing product development and optimization. These include:

- 1994 Light Rail full and partial extensions in lightweight design
- 1996 Uniline belt driven linear actuators
- 2001 Ecoline aluminum economical linear system
- 2002 X-Rail inexpensive formed steel linear bearings
- 2004 Curviline, curvilinear rails and the monorail profile rail guide
- 2007 Monorail miniature sizes

Each expansion of the product range is built on the experience of today's total of nine product families and is based on market demands. Linear technology for any application from Rollon, the total supplier.

2008 Expansion of sales network in Eastern Europe and Asia

Content

1 Product explanation Linear bearings either in corrosion resistant or zinc-plated steel	4
2 Technical data	
Performance characteristics and notes	6
Load capacities	7
3 Product dimensions	
Fixed bearings	8
Compensating bearings	10
Mounted sliders and rails	12
Telescopic drawer slide	13
4 Accessories	
Rollers	14
Screws	15
5 Technical instructions	
Lubrication, T+U-System	16
Setting preload, Telescopic drawer slide mounting	18

Ordering key Ordering key with explanations

Portfolio

Product explanation

X-Rail: Corrosion resistant or zinc-plated steel linear bearings



X-Rail is the product family of roller embossed guide rails for applications in which an especially economical price/performance ratio and high corrosion resistance are required.

X-Rail consists of three product series: fixed bearing rails, compensating bearing rails and telescopic extension on roller base.

All products are available in stainless steel or zinc-plated steel. There are three different sizes of guide rails. The sliders for the guide rails are available in different versions.

The most important characteristics:

- Corrosion resistant, FDA/USDA compliant materials
- Compensates for deviations in mounting structure parallelism
- Not sensitive to dirt due to internal tracks
- Wide temperature range of application
- Easy adjustment of sliders on the guide rails

Preferred areas of application of the X-Rail product family:

- Construction and machine technology (e.g., safety doors, washing bay accessories)
- Medical technology

(e.g., hospital accessories, medical equipment)

- Transport (e.g., rail transport, naval, automotive industry)
- Food and beverage industry (e.g., packaging, food processing)
- Building technology (e.g., blinds)
- Energy technology (e.g., industrial furnaces, boilers)

Fixed bearings (T-rails)

Fixed bearing rails are used for the main load bearing in radial and axial forces.





Compensating bearings (U-rails)

Compensating bearing rails are used for load bearing of radial forces and, in combination with fixed bearing rails as support bearings for occurring torques.



System (T+U-System)

A T and U used together offers compensation for deviations in parallelism and tolerances in the mounting structure.



Telescopic drawer slide

Telescopic rails with full extension bridge the gap between cheap drawer slides and heavy-load telescopic rail.



Rollers

Concentric and eccentric radial ball bearings made of stainless steel or roller bearing steel are available for each slider. Roller sealing is dependent on the material: 2RS rubber seals or 2Z steel shields. All rollers are lubricated for life.



Technical data



Performance characteristics:

- Available sizes: 20, 30, 45
- Max. slider operating speeds in the linear bearing rails:
 1.5 m/s (59 in/s) (depending on application)
- Max. telescoping speed: 0.8 m/s (31.5 in/s) (depending on application)
- Max. acceleration: 2 m/s² (78 in/s²) (depending on application)
- Max. traverse: 3,060 mm (120 in) (depending on size)
- Max. radial load capacity: 1,740 N (per slider)
- Temperature range for stainless steel rails: -30 °C to +100 °C (-22 °F to +212 °F), or steel rails: -30 °C to +120 °C (-22 °F to +248 °F)
- Available rail lengths from 160 mm to 3,120 mm (6.3 in to 122 in) in 80-mm increments (3.15 in)
- Rollers lubricated for life
- Roller seal/shield:
 - CEX... Sliders => 2RS (splashproof seal),
 - CES... Sliders => 2Z (dust cover seal)
- Material: Stainless steel rails TEX... / UEX... 1.4404 (AISI 316L), Steel rails TES... / UES... zinc-plated ISO 2081
- Material rollers: Stainless steel 1.4110 (AISI 440)

Remarks:

The sliders are equipped with rollers that are in alternating contact with both sides of the raceway. Markings on the body around the outer roller pins indicate the correct arrangement of the rollers to the external load.

Important: Both outside rollers carry the radial load.

- By a simple adjustment of the eccentric roller, the slider has clearance or is set with the desired pre-stress on the rails.
- Sliders of Version 1 (with compact body) come standard with plastic wipers for cleaning the raceways.
- Wipers for sliders of Versions 2 and 3 on request.
- We do not recommend combining (stringing together) the rails.
- Recommended fastening screws according to ISO 7380 with low head height or TORX[®] screws on request.

Load capacities

Fixed bearings



Configuration	C _{0rad} [N]	C _{0ax} [N]
TEX-20 - CEX20	300	170
TEX-30 - CEX30	800	400
TEX-45 – CEX45	1600	860
TES-20 - CES20	326	185
TES-30 - CES30	870	435
TES-45 – CES45	1740	935
Resulting moment loads must be a	absorbed	Tab. 1

through the use of two sliders

Compensating bearings



Configuration	C _{0rad} [N]
UEX-20 - CEXU20	300
UEX-30 - CEXU30	800
UEX-45 – CEXU45	1600
UES-20 – CESU20	326
UES-30 - CESU30	870
UES-45 – CESU45	1740
	Tab. 2

Telescopic drawer slide



Туре	Length L [mm]	Stroke H [mm]	C _{orad} [N]
	400	480	150
	480	560	200
	560	640	240
DRX30	640	720	280
	720	800	320
DRS30	800	880	360
	880	960	350
	960	1040	310
	1040	1120	250

The load capacity $\mathrm{C}_{_{\mathrm{Orad}}}$ refers to a single telescopic rail

Product dimensions

Fixed bearings

Rail (TEX = stainless steel / TES = zinc-plated steel)



Fig. 11

Rail type	Size	A [mm]	B [mm]	C [mm]	D [mm]	E [mm]	F [mm]	G [mm]	H [mm]	Screw Thread Type	Weight [kg/m]
TFX	20	19.2	10	2	7	3	7	5	2	M4	0.47
. =/	30	29.5	15	2.5	10	4.5	8.4	6.4	2	M5	0.90
TES	45	46.4	24	4	15.5	6.5	11	9	2	M8	2.29
											Tab. 4

Rail type	Standard length L [mm]
TEX	160 - 240 - 320 - 400 - 480 - 560 - 640 - 720 - 800 - 880 - 960 - 1040 - 1120 - 1200 - 1280 - 1360 - 1440 - 1520 - 1600 - 1680
TES	- 1760 - 1840 - 1920 - 2000 - 2080 - 2160 - 2240 - 2320 - 2400 - 2480 - 2560 - 2640 - 2720 - 2800 - 2880 - 2960 - 3040 - 3120
Diagon angoift halo r	Tab 5

Please specify hole pattern separately Special lengths or pitches available upon request, please contact the sales department

Slider (CEX = stainless steel / CES = zinc-plated steel)

Version 1 (with compact body)



 * For size 20: 2 M5 holes on the centreline with distance $X_{_{1}}$

Fig. 12

Slider type	Size	A [mm]	B [mm]	C [mm]	D [mm]	E [mm]	F	G [mm]	X ₁ [mm]	Y ₁ [mm]	X ₂ [mm]	Υ ₂ [mm]	Weight [kg]
CEX20-80 CES20-80	20	80	90	18	11.5	5.5	M5	71	60	10	-	9	0.05
CEX30-88 CES30-88	30	88	97	27	15	4.5	M5	80	70	5	15	6	0.11
CEX45-150 CES45-150	45	150	160	40	22	4	M6	135	120	7.5	23	8.5	0.40

Version 2 (with solid body)



Slider version with wipers on request

Fig. 13

Slider type	Size	A [mm]	C [mm]	D [mm]	E [mm]	F	X ₁ [mm]	Y ₁ [mm]	Weight [kg]
CEX20-60 CES20-60	20	60	10	13	6	M5	20	20	0.04
CEX30-80 CES30-80	30	80	20	20.7	10	M6	35	22.5	0.17
CEX45-120 CES45-120	45	120	25	28.9	12	M8	55	32.5	0.47

Tab. 7

Compensating bearings

Rail (UEX = stainless steel / UES = zinc-plated steel)



Fig. 14

Rail type	Size	A [mm]	B [mm]	C [mm]	E [mm]	F [mm]	G [mm]	H [mm]	Screw thread type	Weight [kg/m]
UFX	20	20.5	11	3	5.5	7	5	2	M4	0.77
02/	30	31.8	16	4	7	8.4	6.4	2	M5	1.39
UES	45	44.8	24.5	4.5	9.5	11	9	2	M8	2.79

Tab. 8

Rail type	Standard length L [mm]
UEX	160 - 240 - 320 - 400 - 480 - 560 - 640 - 720 - 800 - 880 - 960 - 1040 - 1120 - 1200 - 1280 - 1360 - 1440 - 1520 - 1600 - 1680
UES	- 1760 - 1840 - 1920 - 2000 - 2080 - 2160 - 2240 - 2320 - 2400 - 2480 - 2560 - 2640 - 2720 - 2800 - 2880 - 2960 - 3040 - 3120
Please specify hole pat	tern separately Tab. 9

Please specify hole pattern separately Special lengths or pitches available upon request, please contact the sales department

Slider (CEXU = stainless steel / CESU = zinc-plated steel)

Version 3 (with solid body)



Slider version with wipers on request

Fig. 15

Slider type	Size	A [mm]	C [mm]	D [mm]	E [mm]	F [mm]	X ₁ [mm]	Y ₁ [mm]	Weight [kg]
CEXU20-60 CESU20-60	20	60	10	11.55	6	M5	20	20	0.04
CEXU30-80 CESU30-80	30	80	20	19.2	10	M6	35	22.5	0.16
CEXU45-120 CESU45-120	45	120	25	25.5	12	M8	55	32.5	0.45

Mounted sliders and rails

Fixed bearings



Version 1 (Slider with compact body)

Configuration	A [mm]	B [mm]	C [mm]	D [mm]
TEX-20 - CEX20-80 TES-20 - CES20-80	19.2	16	18	2.5
TEX-30 - CEX30-88 TES-30 - CES30-88	29.5	20.5	27	3.5
TEX-45 - CEX45-150 TES-45 - CES45-150	46.4	31	40	5

Tab. 11



Version 2		
(Slider with	solid	body)

Version 3

(Slider with solid body)

Configuration	A [mm]	B [mm]	C [mm]	D [mm]
TEX-20 – CEX20-60 TES-20 – CES20-60	19.2	17.8	10	2.6
TEX-30 - CEX30-80 TES-30 - CES30-80	29.5	26.5	20	3.3
TEX-45 – CEX45-120 TES-45 – CES45-120	46.4	38	25	5.1
				Tab. 12

Compensating bearings



Configuration	A [mm]	B _{nom} [mm]	C [mm]	D [mm]
UEX-20 – CEXU20-60 UES-20 – CESU20-60	20,5	18,25 ± 0,6	10	2,5
UEX-30 – CEXU30-80 UES-30 – CESU30-80	31,8	27,95 ± 1,0	20	3,5
UEX-45 – CEXU45-120 UES-45 – CESU45-120	44,8	37,25 ± 1,75	25	5
				Tab. 13

Telescopic drawer slide



•

Туре	Size	Length	Stroke	Total		Fixe	d and movable	e rail	
		L [mm]	H [mm]	length Lt [mm]	m [mm]	n [mm]	Nf [2 rails]	Screw Thread Type	Weight [kg/m]
		400	480	880			10		
		480	560	1040			12		
		560	640	1200			14		
DRX		640	720	1360			16		
	30	720	800	1520	40	80	18	M5	3.40
DRS		800	880	1680			20		
	880 960 1840 960 1040 2000	1840			22				
		2000			24				
		1040	1120	2160			26		

Accessories

Rollers

Version 1

(Slider with compact body)



Load rate per roller: radial 50 %, axial 33 % of the given slider load rate 2RS (splashproof seal for CEX slider), 2Z (dust cover seal for CES slider)

Tab. 15

Version 2

(Slider with solid body)



Roller type	for slider	A [mm]	B [mm]	C [mm]	D [mm]	E [mm]	F	G [mm]	Weight [kg]	
CRNX20-2RS	CEX20-60									
CRN20-2Z	CES20-60	1/	07	6	6	-	N44	1.8	0.006	
CRAX20-2RS	CEX20-60	14	0.7	0.7 0	0	0.5	1014			
CRA20-2Z	CES20-60									
CRNX30-2RS	CEX30-80									
CRN30-2Z	CES30-80	22 Q	22.8 14	1/	14 9 10	10		МБ	3.8	0 022
CRAX30-2RS	CEX30-80	22.0		14 9		0.6	MO	0.0	0.022	
CRA30-2Z	CES30-80									
CRNX45-2RS	CEX45-120								0.07	
CRN45-2Z	CES45-120	35.6	20.5	145	10	-	M6	15		
CRAX45-2RS	CEX45-120	55.0	20.0	14.5	12	0.8	8	4.0		
CRA45-2Z	CES45-120					0.8				

Load rate per roller: radial 50 %, axial 33 % of the given slider load rate 2RS (splashproof seal for CEX slider), 2Z (dust cover seal for CES slider)

Version 3

(Slider with solid body)

CPNX / CPN	Roller type	for slider	A [mm]	B [mm]	C [mm]	D [mm]	E [mm]	F	G [mm]	Weight [kg]
rollers	CPNX20-2RS	CEXU20-60								
	CPN20-2Z	CESU20-60	- 4	7.05	7.35 5.5	6	-		1.8	0.004
	CPAX20-2RS	CEXU20-60	14	7.50		0.0 0	0.4	1014		
	CPA20-2Z	CESU20-60					0.4			
city)	CPNX30-2RS	CEXU30-80								
	CPN30-2Z	CESU30-80	<u></u>	2 13	7	10		M5	3.8	0.018
$\begin{array}{c} \mathbf{CPAX} / \mathbf{CPA} & \mathbf{O} \\ \mathbf{Focentric} & \mathbf{G} & \overset{\mathbf{B}}{=} \overset{\mathbf{O}}{=} \overset{\mathbf{O}}{=} \end{array}$	CPAX30-2RS	CEXU30-80	20.2				0.6			
	CPA30-2Z	CESU30-80								
	CPNX45-2RS	CEXU45-120						M6		0.06
	CPN45-2Z	CESU45-120	25	19	3 12	12 12	-		4 5	
C	CPAX45-2RS	CEXU45-120	55	10					4.0	
Fig. 22	CPA45-2Z	CESU45-120					0.0			

Load rate per roller: radial 50 % of given slider load rate 2RS (splashproof seal for CEX slider), 2Z (dust cover seal for CES slider)

Tab. 17

Mounting screws

We recommend fixing screws according to ISO 7380 with low head height or TORX[®] screws (see fig.23) on request.



Rail size	Screw type	d	D [mm]	L [mm]	K [mm]	S	Tightening torque [Nm]
20	M4 x 8	M4 x 0.7	8	8	2	T20	3
30	M5 x 10	M5 x 0.8	10	10	2	T25	9
45	M8 x 16	M8 x 1.25	16	16	3	T40	22

Technical instructions

Lubrication

All rollers of the X-Rail family are lubricated for life, although a thin film between the rolls and the raceways is recommended.

T+U-System



Solves axial deviations in parallelism

With the fixed/compensating bearing system made of T and U rails, Rollon offers a unique solution to the age-old problem of the parallel mounting of two linear bearings to surfaces that are misaligned and not parallel. This patented solution of a T and U rail allows the sliders to counteract the extreme loads caused by stresses occurring due to insufficient precision in the axial parallelism of the mounting surfaces. This misalignment compensation can drastically increase the service life in an application.

In a T+U-System, the slider in the T rail carries axial and radial loads and guides the movement of the U, which has lateral freedom.

U rails have flat parallel raceways that allow free lateral movement for the sliders. The maximum freedom a slider in the U rail can offer can be calculated using the values S₁ and S₂ (see pg. 17, fig. 25, tab. 19). With nominal value Bnom as the starting point, S₁ indicates the maximum allowed movement into the rail, while S₂ represents the maximum offset towards the outside of the rail.

If the length of the guide rail is known, the maximum allowable angle deviation of the mounting surface (see pg. 17, fig. 26). In this case the slide in the U rail has the freedom to travel from the innermost position S_1 to the outermost position S_2 .

Maximum offset



Slider type (Version 3 with solid body)	S ₁ [mm]	S ₂ [mm]	B _{min} [mm]	B _{nom} [mm]	B _{max} [mm]
CEXU/CESU20-60	0.6	0.6	17.65	18.25	18.85
CEXU/CESU30-80	1	1	26.95	27.95	28.95
CEXU/CESU45-120	1.75	1.75	35.50	37.25	39
					Tab. 19

Guideline for the maximum angle deviation $\boldsymbol{\alpha}, \ \text{achievable}$ with the longest guide rail

$$\alpha = \arctan \frac{S^{\star}}{L} \qquad \qquad \begin{array}{c} S^{\star} = \text{sum of } S_{_1} \text{ and } S_{_2} \\ L = \text{length of the rail} \end{array}$$



Size	Rail length [mm]	Offset S* [mm]	Angle α [°]
20	3120	1.2	0.022
30	3120	2	0.037
45	3120	3.5	0.064
			Tab. 20

Fig. 27

Fig. 26

Setting preload



If the product is delivered with the sliders in the rails, the sliders are alrea-					
dy preloaded. If delivered separately, or if the sliders need to be installed					
in another rail, the sliders must be readjusted. In this case, follow the					
instructions below:					

- Wipe the raceways of any eventual dirt and debris.
- If necessary, remove existing wipers and insert the sliders into the rails. Slightly loosen the fixing screw of the center roller pivot.
- Position the slider(s) at the ends of the rail.
- For the U rails there must be a thin support (e.g. set key) under the ends of the slider body to ensure the horizontal alignment of the slider in the flat raceways.
- The included special flat key is inserted from the side between the rail and the slider and plugged onto the hexagonal or square shaft of the eccentric pivot to be adjusted (see fig. 28).

Size	Tightening torque [Nm]
20	3
30	7
45	12
	Tab. 21

- By turning the flat key clockwise the eccentric roller is pressed against the upper raceway thereby removing clearance and setting a correct preload. During this process, absence of play is desired; avoid a setting a preload that is so high that it generates higher friction and reduces service life.
- Hold the roller pin with the adjustment key in the desired position and carefully tighten the fixing screw. The exact tightening torque will be checked later.
- Move the slider in the rail and check the preload over the entire length of the rail. It should move easily and the slider should not have play at any location of the rail.
- Tighten the pivot screw with the specified tightening torque (see tab. 21), while holding the flat key and maintaining the angle position of the pivot so as to not change the preload with the screw tightening. A special thread in the roller pin secures the set position.
- Now re-attach the existing wipers if desired.

Telescopic drawer slide mounting



The telescopic drawer slide DRX / DRS must only be mounted horizontally. If the application requires vertical movement, please contact our technical customer service.

- The external loads should act on the radial centre, i.e. in the vertical cross-sectional axis on the movable rails (see pg. 7, fig.10).
- During installation care must be taken that the movable elements are assembled as in the figure; i.e. as the lower rail. The opposite upsidedown assembly negatively affects the function.
- The mounting structures must be rigid. All standard, available mounting holes must be used.
- When mounted as pairs, the mounting parallelism is very important and will effect slide quality.

Notes

Ordering key

Rail / slider system

TEX-	960	/1/	CEX20-60	-2RS					
	Slider type	Roller seal	see pg. 6 Performance characteristics						
		Slider type	see pg. 9, tab. 6 and 7/ pg. 11, tab. 10						
		Number of sliders in one rail							
	Rail length in mm see pg. 8, tab. 5 / pg. 10, tab. 9								
Rail type	see pg. 8, tab. 4 / pg. 10, tab. 8								

Ordering example: TEX-00960/1/CEX20-060-2RS

Hole pitch: 40-11 x 80-40

Notes on ordering: The rail length codes are always 5 digits, the slider length codes are always 3 digits; use zeroes as a prefix when lengths are shorter

Rail

TEX-	30-	960	
		Rail length in mmsee pg. 8, tab. 5 / pg. 10, tab. 9	
	Size s	see pg. 8, tab. 4 / pg. 10, tab. 8	
Rail type	see pg. 8, tab. 4 / pg.10, tab. 8		

Ordering example: TEX-30-00960

Hole pattern: 40-11x 80-40

Notes on ordering: The rail length codes are always 5 digits; use zeroes as a prefix when lengths are shorter

Slider

CES30-80	-2Z	
	Roller seal	see pg. 6 Performance characteristics
Slider type	see pg. 9	, tab. 6 and 7/ pg. 11, tab. 10

Ordering example: CES30-080-2Z

Notes on ordering: The slider length codes are always 3 digits; use zeroes as a prefix when lengths are shorter

Telescopic

DRX	30-	400	
		Rail lengths L	s. pg. 13, tab. 14
	Size		
Туре	see pg. 13, tab. 14		

Ordering example: DRX30-0400

Notes on ordering: The Telescopic Rail length codes are always 4 digits; use zeroes as a prefix when lengths are shorter

Accessories

Rollers					
CRPAX	45	-2RS			
		Roller seal	see pg. 6 Performance characteristics		
	Size se	e pg. 14ff, tab.	15-17		
Roller type see pg. 14ff, tab. 15-17					
Ordering example: CRPAX45-2RS					

Mounting screws

Rail type	Size	Ordering description
	20	TORX®-screw TC 18 M4x8 NIC
TEX / UEX	30	TORX®-screw TC 28 M5x10 NIC
	45	TORX®-screw TC 43 M8x16 NIC
	20	TORX®-screw TC 18 M4x8
TES / UES	30	TORX®-screw TC 28 M5x10
	45	TORX [®] -screw TC 43 M8x16
DRX	30	TORX®-screw TC 28 M5x10 NIC
DRS	30	TORX®-screw TC 28 M5x10

see pg. 17, fig. 23, tab. 18

Portfolio



COMPACT RAIL

Rugged roller sliders with innovative self adjustment



MONO RAIL

Profile guideways for highest degrees of precision



CURVILINE Curvilinear rails for constant and variable radius



MINIATUR MONO RAIL

Miniature format profile guideways with unique ball design



EASY RAIL Compact, versatile linear bearings



TELESCOPIC RAIL

Smooth-running telescopic linear bearing drawer slides with low deflection under heavy loads



UNILINE

Steel-reinforced, belt-driven linear actuators with hardened steel linear bearings and precision radial bll bearing rollers



LIGHT RAIL

Full and partial extension, lightweight drawer slides

Fold out ordering key

To make this product catalog as simple as possible for you to use, we have included the following easy-to-read chart.

Your advantages:

- Description and ordering designations easy to read at one glance
- Simplified selection of the correct product
- Links to detailed descriptions in the catalog



ROLLON S.r.I.

Italy

Via Trieste 26 I-20059 Vimercate (MB) Tel.: (+39) 039 62 59 1 Fax: (+39) 039 62 59 205 E-Mail: infocom@rollon.it www.rollon.it



ROLLON GmbH

Voisweg 5c D-40878 Ratingen Tel.: (+49) 21 02 87 45 0 Fax: (+49) 21 02 87 45 10 E-Mail: info@rollon.de www.rollon.de

ROLLON S.A.R.L.

Les Jardins d'Eole, 2 allée des Séquoias F-69760 Limonest Tel.: (+33) (0)4 74 71 93 30 Fax: (+33) (0)4 74 71 95 31 E-Mail: infocom@rollon.fr www.rollon.fr

ROLLON B.V.

Edisonstraat 32b NL-6902 PK Zevenaar Tel.: (+31) 31 65 8 19 99 Fax: (+31) 31 63 4 12 36 E-Mail: info@rollon.nl www.rollon.nl

ROLLON Corporation

30A Wilson Drive Sparta, NJ 07871, USA Tel.: (+1) 973 300 5492 Fax: (+1) 973 300 9030 E-Mail: info@rolloncorp.com www.rolloncorp.com

ROLLON s.r.o.

Na Máchovně 1270 CZ-26604 Beroun Tel.: (+420) 31 16 1 00 50 Fax: (+420) 31 16 1 00 53 E-Mail: info@rollon.cz www.rollon.cz

All addresses of our global sales partners can also be found in the internet at www.rollon.com

Changes and errors excepted. The text and images may be used only with our permission.